

Audio Front Control Module (ACM)

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. **NOTE:** If a disc fails to eject, do not forceably remove the disc from the ACM.

Eject any media from the ACM.

2. **NOTE:** If installing a new module, it is necessary to upload the module configuration information to the scan tool prior to removing the module. This information must be downloaded into the new module after installation.

Using a diagnostic scan tool, begin the PMI process for the ACM following the onscreen instructions.

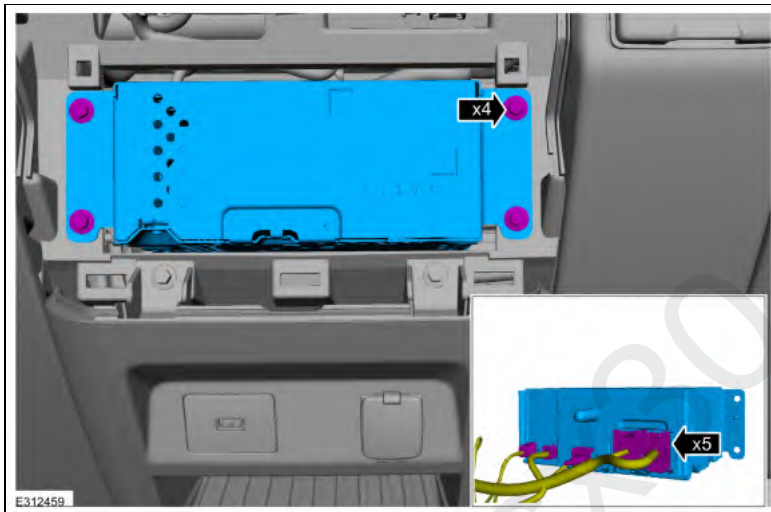
3. Remove the FCIM.

Refer to: Front Controls Interface Module (FCIM) (415-00 Information and Entertainment System - General Information, Removal and Installation).

- 4.

Remove the bolts and the ACM.

- Disconnect the electrical connectors.
Torque: 22 lb.in (2.5 Nm)



Installation

1. To install, reverse the removal procedure.
2. **NOTE:** This step is only necessary if replacing the component.

Using a diagnostic scan tool, complete the PMI process for the ACM following the on-screen instructions.